

Tuesday, 3/30/2006 10:06:10 AM  
Sam Johnston

## Process Sheet

Split

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HI-STEP LEG ASSEMBLY		
Number	: 26452		Part Number	: D3065041		
Estimate Number	: 10385		Drawing Number	: D3065 REV A2		
DO Number	: N/A		Project Number	: N/A		
This Issue	: 3/30/2006 S.O. No. : N/A		Drawing Revision	: A2		
First Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 4/15/2006		
Previous Run	: 26211		Qty:	10		
Written By	: <u>SEE COMMENT BELOW</u>		Um:	Each		
Checked & Approved By	: <u>SJ CR 03.30</u>					
Comment	: Est Rev: 02.11.01 Incorporated D3066-1 IPP KJ/RF					

Additional Product

Part Number



Seq. #:	Machine Or Operation:	Description :	
1.0	26452A	STEP SPACER	
		Comment: Sub-Component STEP SPACER	
2.0	26452B	STEP SPACER	
		Comment: Sub-Component STEP SPACER	
3.0	26452C	STEP LEG	
		Comment: Sub-Component STEP LEG	
4.0	26452D	STEP SPACER	
		Comment: Sub-Component STEP SPACER	
5.0	D30651	Step Spacer	
		Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) Step Spacer Pick: Qty Part Number Description Batch	
		1 D3065-1 Spacer ⑤ B23349	5 > 26452D SB 06/05/01 ⑦ B19782 ③ B21125
6.0	D30653	Step Spacer	
		Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) Step Spacer Pick: Qty Part Number Description Batch	
		1 D3065-3 Spacer ⑩ B22959	SB 06/05/01

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services			Drawing Name: HI-STEP LEG ASSEMBLY
Job Number: 26452			Part Number: D3065041
Job Number: 			
Seq. #:	Machine Or Operation:		Description :
7.0	D30655		Step Leg 
Comment: Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s) Step Leg Pick:			SB 06/05/01 (10)
Qty	Part Number	Description	Batch
2	D3065-5	Leg	<u>B26452C</u>
8.0	D30657		Step Spacer 
Comment: Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s) Step Spacer Pick:			SB 06/05/01 (10)
Qty	Part Number	Description	Batch
1	D3065-7	Spacer	<u>③ 22959 ① B19782 ② B21125 ③</u>
9.0	MS20470AD44		Rivet, Universal Head 
Comment: Qty.: 30.0000 Each(s)/Unit Total: 1800.0000 Each(s) Rivet, Universal Head Pick:			SB 06/05/01 (10)
Qty	Part Number	Description	Batch
30	MS20470AD4-4	Rivet	<u>M19073</u>
10.0	SMALL FAB 1		SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D3065 and Identify as D3065-041			SP 06/05/01 (10)
11.0	QC5		INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP			PH 06/05/01 (10)
12.0	PACKAGING 1		PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>WA18</u>			SL 06/05/01 (10)

Thursday, 3/30/2006 10:06:10 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 26452

Part Number: D3065041

Job Number:



Seq. #: Machine Or Operation:

Description :

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP 06/05/02

Job Completion:

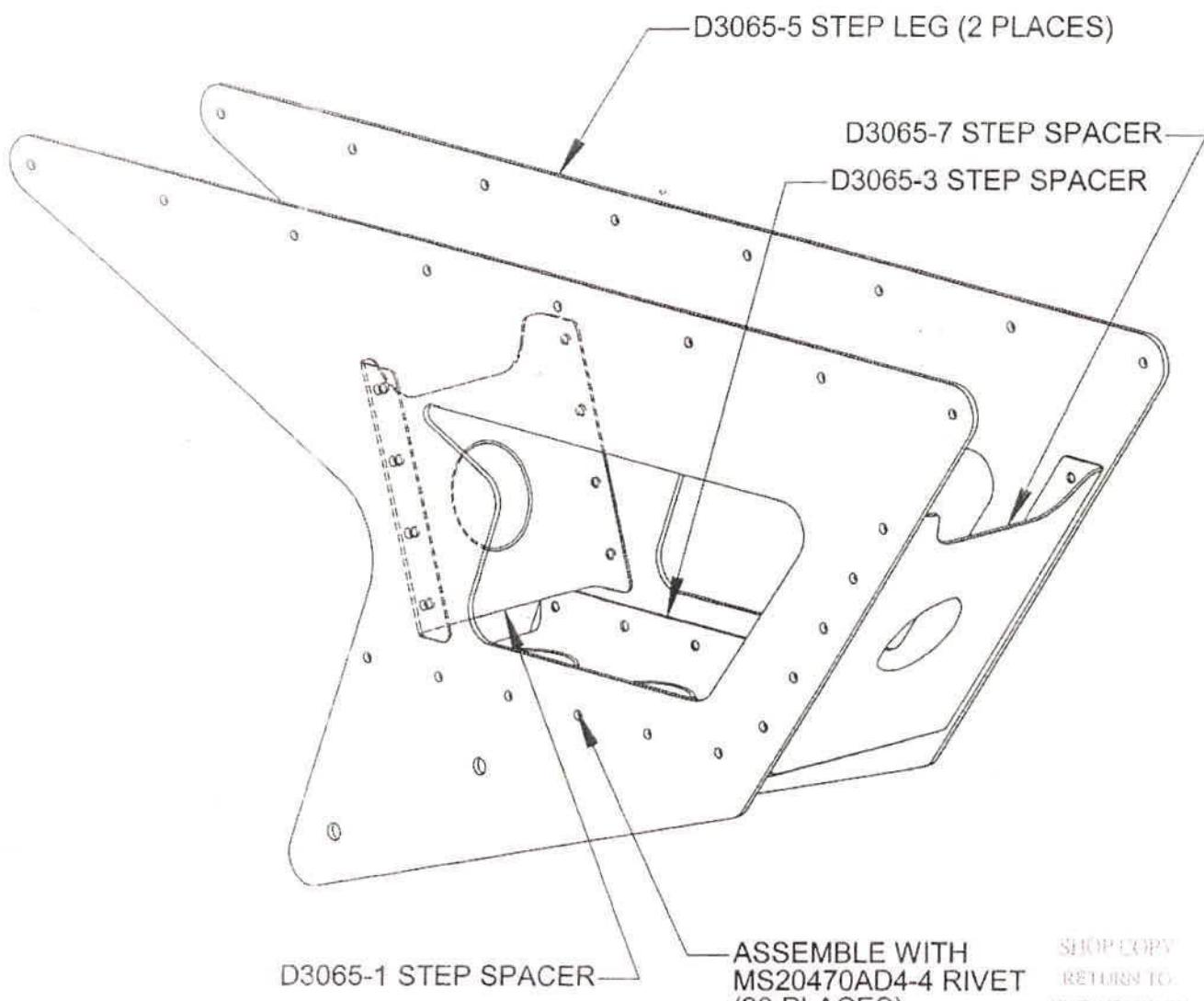


U 86.05.02

**DART**

ON COPY ISSUE

DESIGN	DRAWN BY	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3065	SHEET 1 OF 5
DATE	02.09.11	TITLE	SCALE
		STEP LEG ASSEMBLY	1:2
A	02.09.11	NEW ISSUE	
A1	03.02.13 (P)	ADD SLOTS TO D3065-5	
A2	03.02.27 (P)	0.551 WAS 0.410	

RELEASED  
02.01.20 (P)

## D3065-041 STEP LEG ASSEMBLY

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26452

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